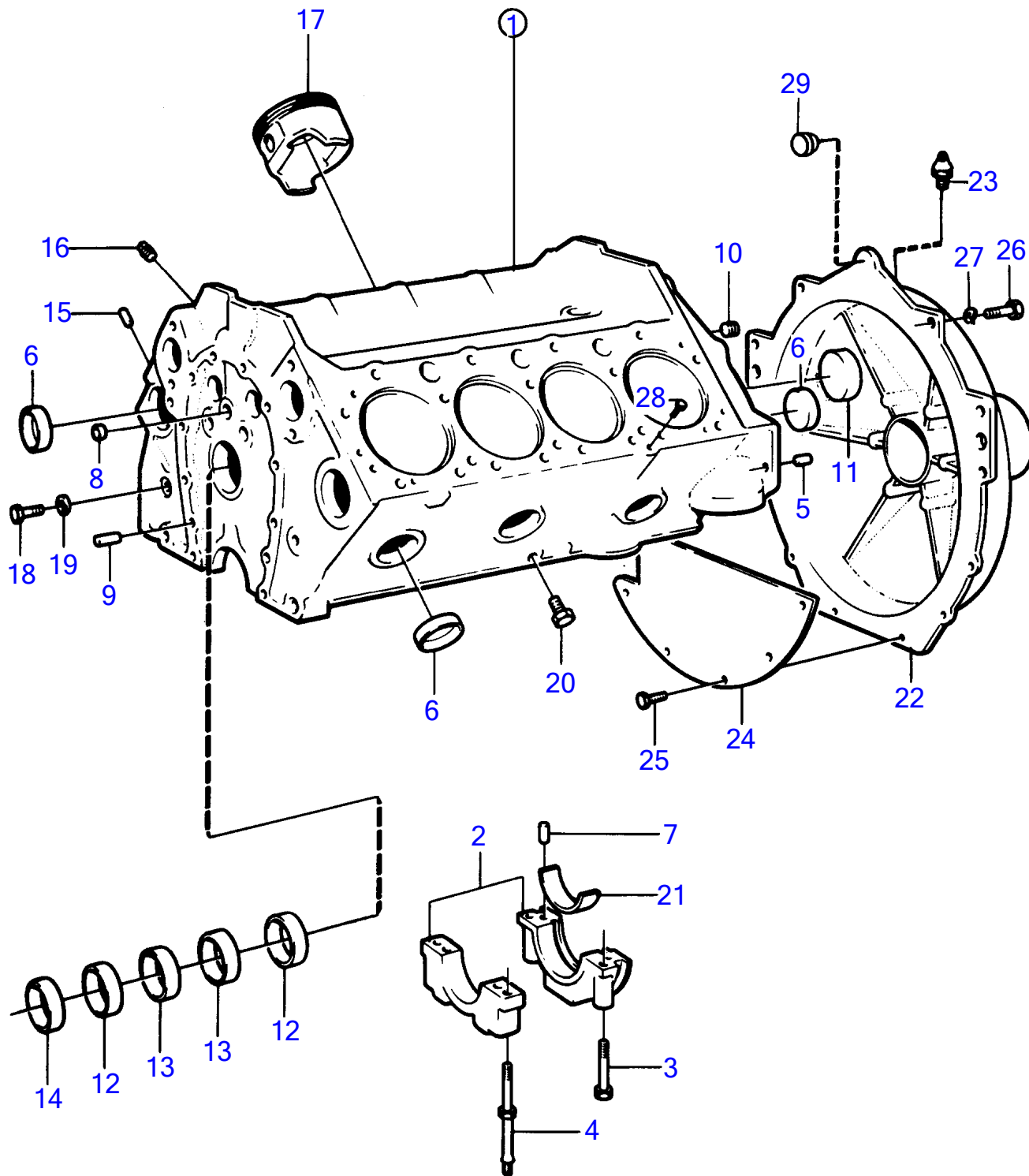


570A



570A

| REF | PART NO. | QTY | DESCRIPTION        | SEE SEC. | NOTES                                   |
|-----|----------|-----|--------------------|----------|---|
| 1   |          | 1   | cylinder block     |          | Included in basic engine, See group 10A |
| 2   |          | 5   | • bearing cap      |          |   |
| 3   | 835037   | 5   | • Screw            |          |   |
| 4   | 835038   | 5   | • Stud             | 12467    |   |
| 5   | (818989) | 2   | • Locating pin     |          | Obsolete part                           |
| 6   | 835039   | 8   | • Expansion plug   |          |   |
| 7   | 855828   | 2   | • Locating pin     |          |   |
| 8   | 856230   | 4   | • Plug             |          |   |
| 9   | 835040   | 2   | • Locating pin     |          |   |
| 10  | 952075   | 5   | • Plug             |          |   |
| 11  | 835496   | 1   | • Expansion plug   |          |   |
| 12  | 841423   | 2   | • Bushing          | 12458    |   |
| 13  | 841424   | 2   | • Bushing          | 12458    |   |
| 14  | 841422   | 1   | • Bearing          | 12458    |   |
| 15  | 835497   | 4   | • Locating pin     |          |   |
| 16  | 191026   | 1   | • Plug             |          | (952069)                                |
| 17  |          | 8   | • piston           | 12451    |   |
| 18  | 940133   | 1   | • Hexagon screw    |          |   |
| 19  | 18651    | 1   | • Gasket           |          |   |
| 20  | 192134   | 2   | • Plug             |          |   |
| 21  |          | X   | • main bearing kit | 12451    |   |
| 22  | 841967   | 1   | Flywheel housing   |          | SN-4100133659                           |
|     | 872113   | 1   | Flywheel housing   |          | SN 4100133660-                          |
| 23  | 914167   | 1   | Lubricating nipple |          | SN-4100133659                           |
| 24  | 826448   | 1   | Cover plate        |          | SN-4100133659                           |
|     | 854939   | 1   | Cover plate        |          | SN 4100133660-                          |
| 25  | 947224   | 5   | Hexagon screw      |          |   |
| 26  | 941939   | 6   | Screw              |          | SN-4100133659                           |
|     | 955536   | 6   | Hexagon screw      |          | SN 4100133660-                          |
| 27  | 942336   | 6   | Spring washer      |          |   |
| 28  | 943835   | 1   | Plug               |          |   |
| 29  | 944738   | 1   | Plug               |          | SN-4100133659                           |

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Upd:2014-10-28